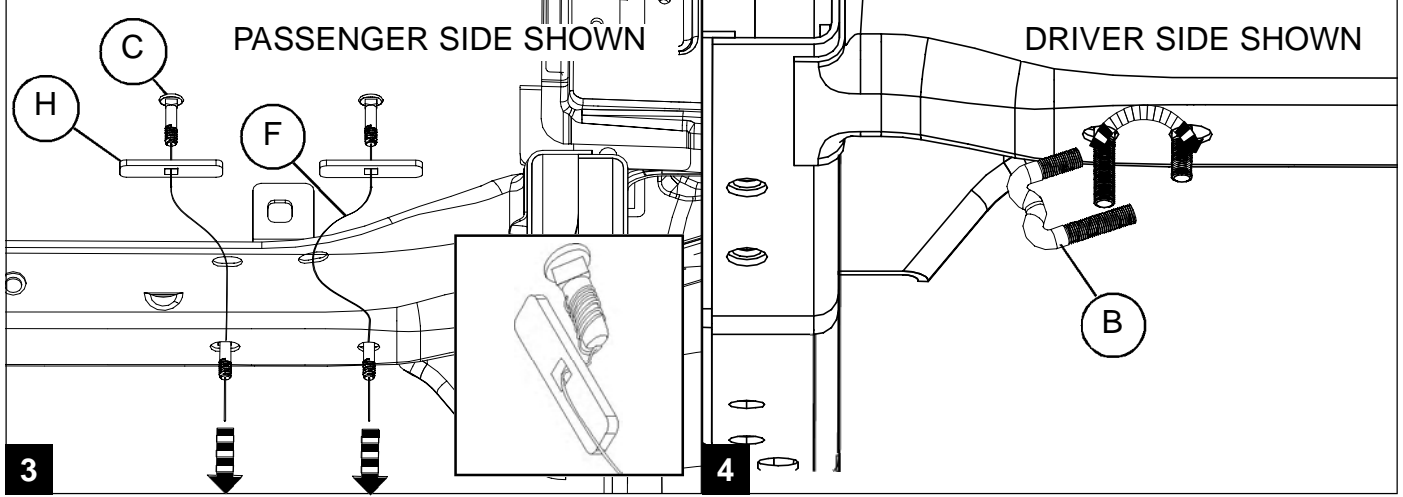
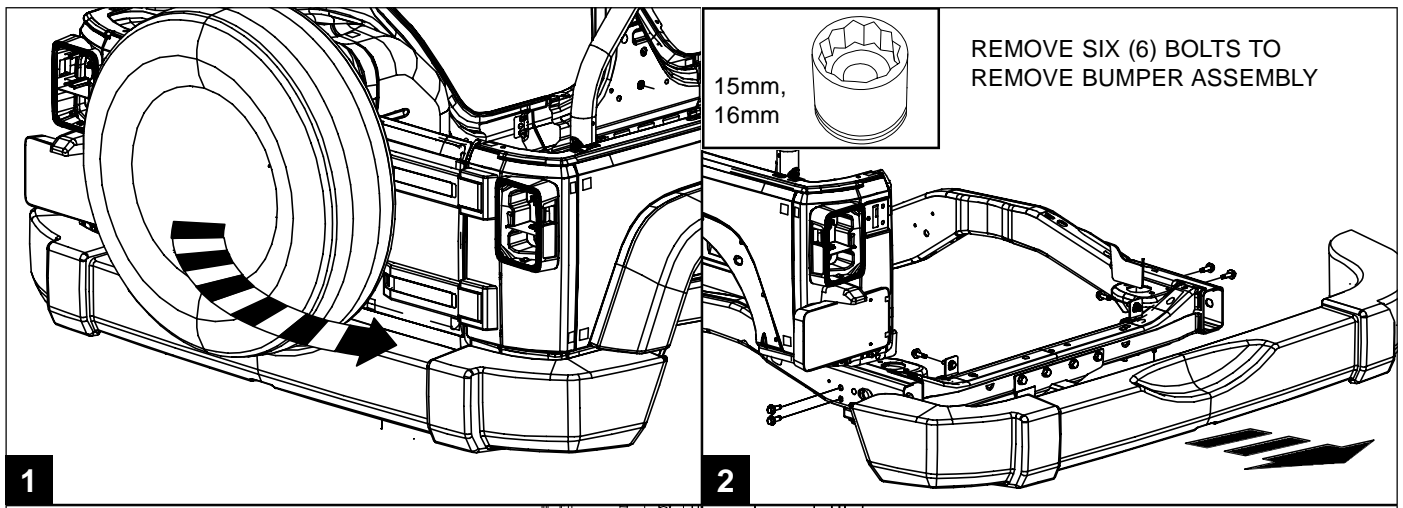
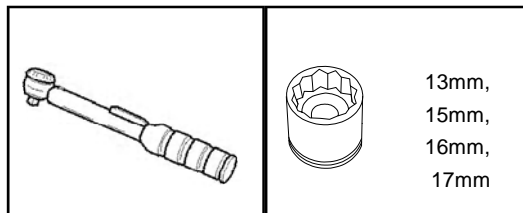
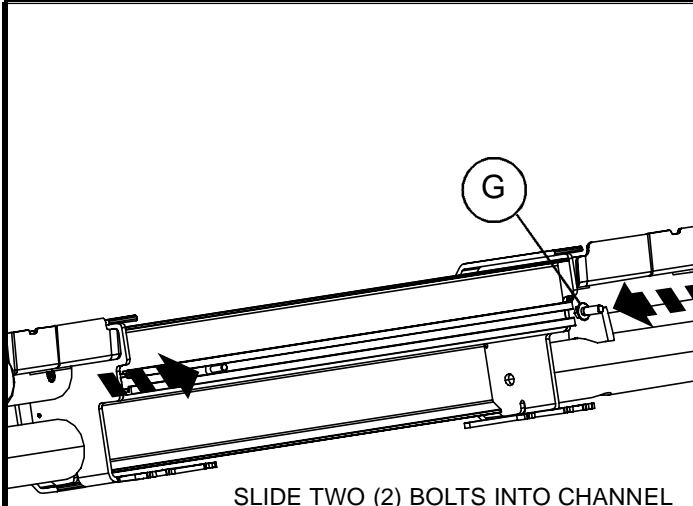




REAR BUMPER

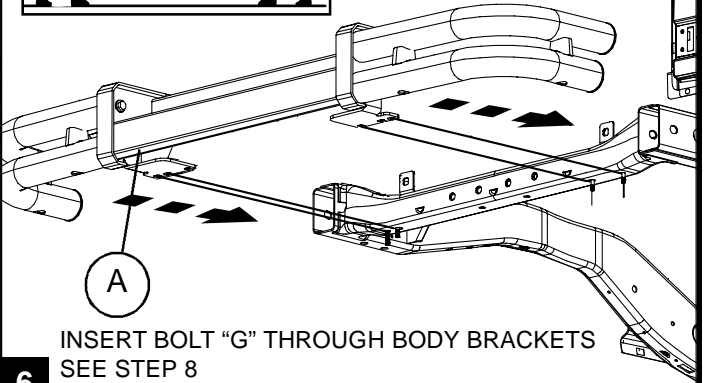
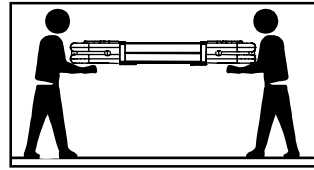
| | | | | | | | | | |
|----|---|----|---|----|---|------|---|-----|---|
| 1X | A | 1X | B | 2X | C | 4X | D | 2X | E |
| | | | | | | 10mm | | 8mm | |
| | | 1X | F | 2X | G | 2X | H | | |
| | | | | | | | | | |





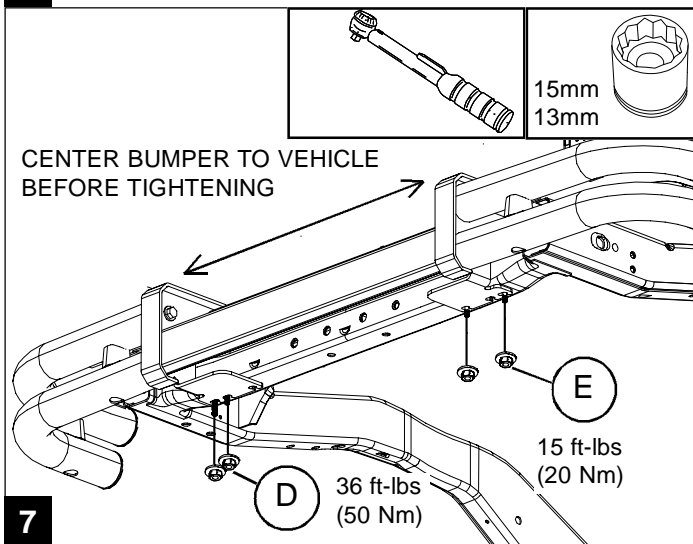
SLIDE TWO (2) BOLTS INTO CHANNEL

5



INSERT BOLT "G" THROUGH BODY BRACKETS
SEE STEP 8

6

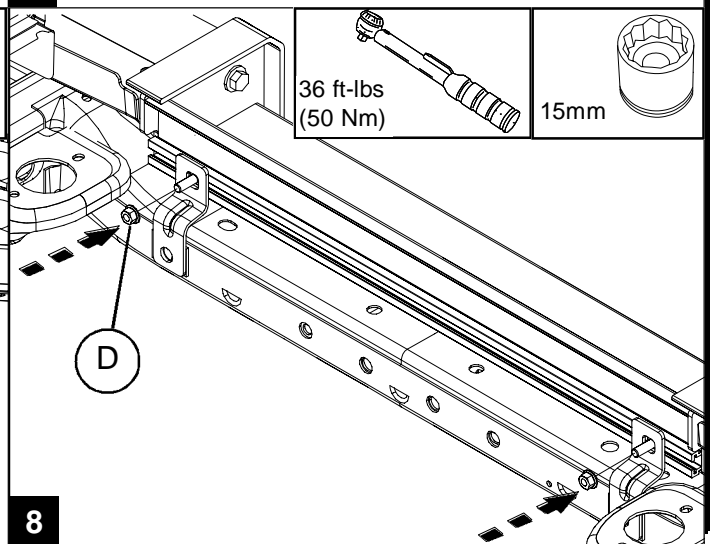


CENTER BUMPER TO VEHICLE
BEFORE TIGHTENING

36 ft-lbs
(50 Nm)

15 ft-lbs
(20 Nm)

7



36 ft-lbs
(50 Nm)

15mm

8